

Do not run the engine without steering fluid in the circuit.

8- WIRING HARNESSES

Ensure that the electrical wiring is clean and correctly routed.



Repair-13x04-02x60-1-3-1.xml



XSL version : 3.02 du 22/07/11

mcx30.com

STEERING WHEEL: REMOVAL - REFITTING



Note, one or more warnings are present in this procedure



parts always to be replaced:



Steering wheel bolt



WARNING

Before carrying out any operation on a vehicle fitted with the Stop & Start system, always follow the safety instructions Vehicle: Precautions for the repair

WARNING



To avoid all risk of damage to the systems, apply the safety and cleanliness instructions and operation recommendations before carrying out any repair:



(see 36A, Steering assembly , Steering: Precautions for the repair) ,



Control - Signals: Precautions for repair ,



Vehicle: Precautions for the repair .



Location and specification (tightening torques, parts always to be replaced, etc.) Steering assembly: Exploded view .

REMOVAL

1. REMOVAL PREPARATION OPERATION



Apply the procedure for deactivating the safety systems [Airbag and pretensioners: Precautions for the repair](#) .



Remove the driver's frontal airbag [Driver's frontal airbag: Removal - Refitting](#) .



Set the wheels straight ahead.



Disconnect the connectors.

2. REMOVAL OPERATION



Remove the steering wheel bolt.



Remove the steering wheel.

REFITTING

1. REFITTING PREPARATION OPERATION



parts always to be replaced:

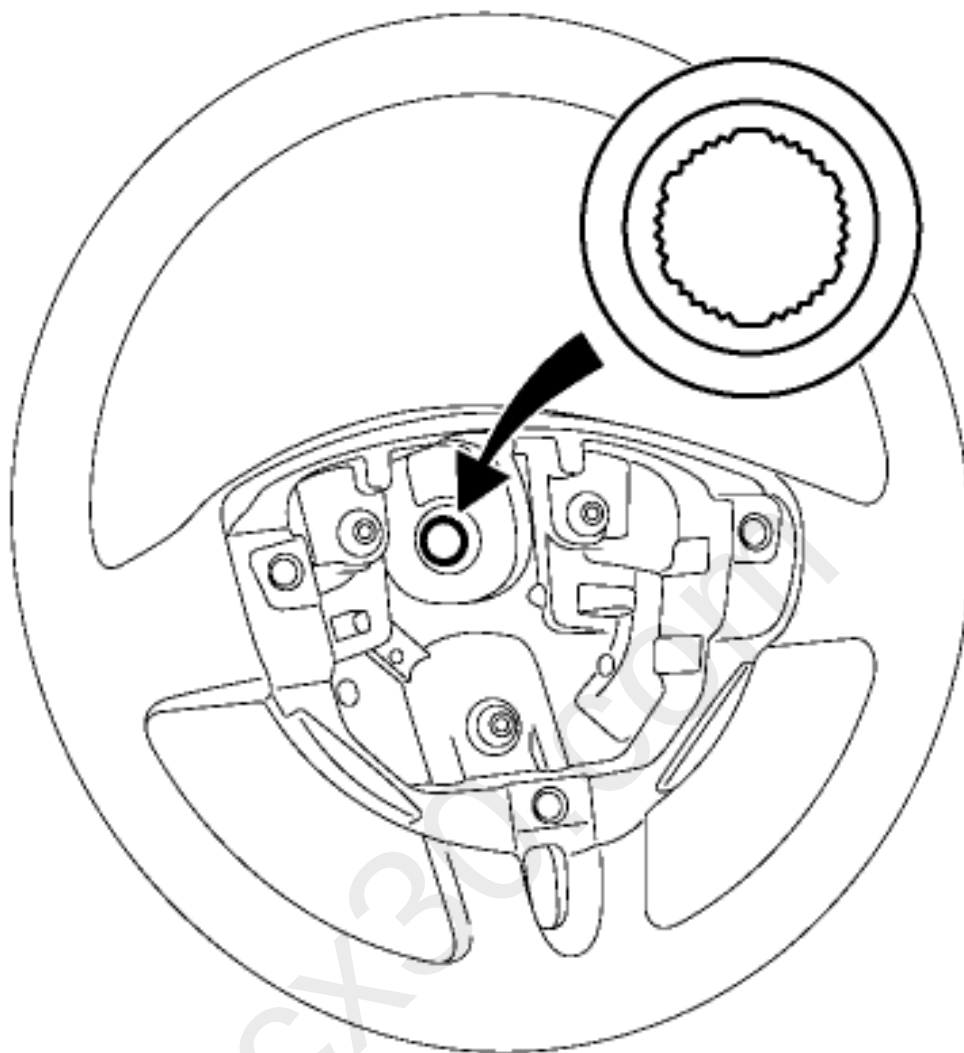


[Steering wheel bolt](#)



Check the alignment of the rotary switch [Rotary switch: Adjustment](#) .

2. REFITTING OPERATION



105327



CAUTION

In order not to damage the steering wheel or steering column, the steering wheel-column foolproofing devices must be aligned.

Refit the steering wheel.

Connect the connectors.

Refit a new steering wheel bolt.

Torque tighten the steering wheel bolt [Steering assembly: Exploded view](#) .

3. FINAL OPERATION

Refit the driver's front airbag [Driver's frontal airbag: Removal - Refitting](#) .

Apply the procedure for activating the safety systems [Airbag and pretensioners: Precautions for the repair](#) .

4. CHECKING AFTER REPAIR

Switch on the ignition.

Check the operation of the rotary switch:

- - turn the steering wheel to the left until it stops,
 - turn the steering wheel to the right until it stops,
 -
- check that there are no faults on the instrument panel.

